# **Service Bulletin**

Mazda North American Operations Irvine, CA 92618-2922



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Subject:

ABNORMAL HEATER PERFORMANCE AT IDLE

Last Issued: 3/13/2006

## APPLICABLE MODEL(S)/VINS

2006 MX-5 vehicles with VINs lower than JM1 NC\*\*\*\* 60 111258 (produced before December 22, 2005)

#### DESCRIPTION

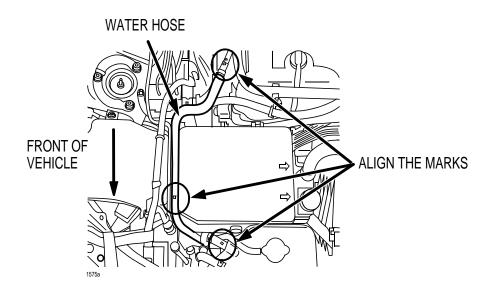
Some customers that park their vehicle on a decline or brake hard during cold engine conditions may experience abnormal heater performance at idle. This condition can be the result of air moving up from the radiator sub-tank through the thermostat housing and becoming trapped in the heater core and/or its supply lines.

To prevent this condition from occurring, the shape of the hose between the radiator sub-tank and the thermostat has been changed. Customers having this concern should have their vehicle repaired using the following repair procedure.

#### REPAIR PROCEDURE

#### **WARNING:**

- If the engine is very hot and the water hose is compressed, be careful when removing the cooling system cap. Wrap a thick cloth around it and slowly turn it counterclockwise to the first stop. Step back while the pressure escapes before proceeding with any repair.
- 1. Verify customer concern.
- 2. Remove the water hose.
- 3. Align each mark and fit a modified water hose.

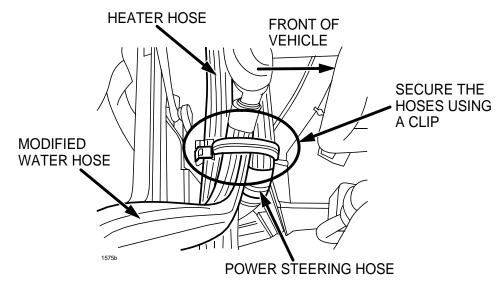


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CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ----without permission in writing.

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4. Using a clip, secure the modified water hose, heater hose and power steering hose together.



- 5. Refill the coolant into the coolant reserve tank up to the F mark on the tank.
- 6. Install the cooling system cap.

#### **CAUTION:**

- During the bleeding procedures, if the water temperature gauge rises too high, stop the
  engine and decrease the water temperature to prevent overheating. Then, verify the malfunctioning part and repair or replace it.
- During the bleeding procedures, if the engine coolant level in the coolant reserve tank is below the L mark during engine coolant air bleeding operation, stop the engine, and after the engine coolant temperature decreases, add engine coolant. Then, resume the engine coolant air bleeding operation.
- 7. Perform the bleeding procedure as follows to ensure all trapped air is bled from the cooling system.
  - A. Start the engine and warm up the engine by idling.
  - B. After the engine warms up, perform the following steps. At this time, be careful of the coolant temperature to prevent overheating.
    - a. Run the engine at approx. 2,500 RPM for 5 minutes.
    - b. Run the engine at approx. 3,000 RPM for 5 seconds, then at idle for 5 seconds.
    - c. Repeat step (b) 4-5 times.
  - D. Stop the engine, and inspect the coolant level after the coolant temperature decreases. If it is low, repeat steps 4-10.
- 8. Verify repair.

## PART(S) INFORMATION

| Part Number  | Description | Qty. | Notes |
|--------------|-------------|------|-------|
| LFG1-15-183B | Water Hose  | 1    |       |
| AJ57-13-243A | Clip        | 1    |       |

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## **WARRANTY INFORMATION**

## NOTE:

 This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair. Refer to the Warranty Wizard for warranty term information.

• Additional diagnostic time cannot be claimed for this repair.

| Warranty Type                   | А                  |
|---------------------------------|--------------------|
| Symptom Code                    | 59                 |
| Damage Code                     | 9B                 |
| Part Number Main Cause          | LFG1-15-183B       |
| Quantity                        | 1                  |
| Operation Number / Labor Hours: | XXB245RX / 0.3 Hrs |